

# Work Order ID 68499



Page 1

Thursday, April 14, 2011 10:16:01 AM

Item ID: D412-630-032	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Pilot/Co-Pilot Step, RH (Folding)					
Start Date: 4/14/2011	Start Qty: 1.00		Cust Item ID:		
Required Date: 4/27/2011	Req'd Qty: 1.00		Customer:		
Reference:					

Approvals:	Process Plan: <u>CL</u>	Date: <u>11/04/14</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-630	Rev M								

100	DOCUMENT CONTROL	0.00							
DC	Memo	0.00							
Document Control	Photocopy D412-630 bluefile & type labels per PPP412-630-032 CHG003								
110	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg D412-630 p.17								
	****ensure tension to retract step is 11 to 18 lbs before installing lockwire.****								
	A/R MS20995C41 batch: <u>7114830</u>								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control	****ensure tension to retract step is 11 to 18 lbs ****								
	Test fit on aircraft in Eng. lab.								

*Handwritten notes:*

- CL 11-6-1
- 11/05/31 ①
- ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 68499**

Page 2

Thursday, April 14, 2011 10:16:01 AM

Item ID: D412-630-032

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

4/14/11 SP

140

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8 u/b6/01

XC  
RH

150

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-630-032

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

6/14/01 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**Work Order ID 68499**

Thursday, April 14, 2011 10:16:01 AM



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Item ID: D412-630-032

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/30

MF  
11-06-02

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

Thursday, April 14, 2011 10:15:56 AM

Page 1

Work Order ID: 68499

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)




Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV. A 05.11.21 NEW ISSUE EC  
IPP REV. B 05.12.19 updated pick list EC  
IPP REV. C 07.11.12 ecn 1019, nochg EC verified by: DD IPP Rev: D  
10.05.28 added route seq DD verf: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310-4  NUT		Purchased	No			<del>130</del> 110	Each	22.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST324		22							
				116786		22							
AN310-5  NUT		Purchased	No			130	Each	32.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST324		32							
				114830		32							
AN3C5A  Bolt		Purchased	No			130	Each	1,077.000	3	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP-A		7							
				115835		7							
				ST350		1070							
				115422		52							
				116419		418							
				116549		100							
				117343		500							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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Page 2

Work Order ID: 68499

Parent Item: D412-630-032


Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011


Start Qty: 1.00

Required Qty: 1.00

AN44-C12 Purchased No 130 Each 9.0000 1 1  
  
 eyebolt


Location Loc Qty Loc Code

ST362 9  
 114669 9

AN4C15 Purchased No 130 Each 8.0000 1 1  
  
 BOLT


Location Loc Qty Loc Code

ST358 8  
 114669 8

AN5C11 Purchased No 130 Each 39.0000 1 1  
  
 BOLT


Location Loc Qty Loc Code

ST337 39  
 113950 9  
 114801 30

AN5C15 Purchased No 130 Each 13.0000 1 1  
  
 BOLT

Location Loc Qty Loc Code

ST338 13  
 114669 13

AN960C10 NAS1149C0363 Purchased No 130 Each 0.0000 7 7  
  
 WASHER

Thursday, April 14, 2011 10:15:56 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Thursday, April 14, 2011 10:15:56 AM

Work Order ID: 68499

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN960C516

Purchased No

130 Each

55.0000



1  
1  
1

Location

Loc Qty

Loc Code

ST347

55

102842

55

D3454-1

Manufactured No

130 Each

26.0000



1  
1  
1

Location

Loc Qty

Loc Code

ST054

26

58555

26

D3454-3

Manufactured No

130 Each

0.0000



1  
2  
2

B56420

D3454-5

Manufactured No

130 Each

3.0000



1  
2  
2

B68468

Location

Loc Qty

Loc Code

ST054

3

58556

3

D3455-1

Manufactured No

130 Each

13.0000



4  
4  
4

B68469 11/6/15

Location

Loc Qty

Loc Code

ST054

13

59469

13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Page 4

Work Order ID: 68499

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

D3455-3

Manufactured No

130 Each

8.0000

2 2

Spacer

Location

Loc Qty

Loc Code

ST054

8

58559

8

Manufactured No

130 Each

1.0000

1 1

D3462-042

Bracket Assembly

Location

Loc Qty

Loc Code

ST198A

1

59471

1

Purchased No

130 Each

998.0000

3 3

MS21043-3

Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

FP-B

-5

112314

-5

ST301

923

112314

923

Purchased No

130 Each

46.0000

2 2

MS24665-227

COTTER PIN

Location

Loc Qty

Loc Code

ST309

46

113845

46

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

Thursday, April 14, 2011 10:15:57 AM

Page 5

Work Order ID: 68499

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-302

Purchased No

~~130~~ Each

22.0000

1

1



Cotter Pin

110



4/15/30

## Location

## Loc Qty

## Loc Code

ST309

22

113644

22

Purchased No

~~130~~ Each

171.0000

1

1

NAS1515H5



Washer



4/15/30

## Location

## Loc Qty

## Loc Code

FG

40

103286

20

103691

20

ST277

131

109430

131

Manufactured No

110 Each

13.0000

2

2

D3455-1



Spacer



4/15/30

## Location

## Loc Qty

## Loc Code

ST054

13

59469

13

Manufactured No

110 Each

3.0000

1

1

D3443-041



Strut Weldment Assembly



4/15/30

## Location

## Loc Qty

## Loc Code

ST198A

3

56061

3

1

4/15/30

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Thursday, April 14, 2011 10:15:57 AM

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Work Order ID: 68499

Parent Item: D412-630-032


Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

  
D3463-042  
Step Weldment Assembly

Manufactured No

110 Each

1.0000



1

*EP 4/15/30*  
*B68473 (12)*

Location

Loc Qty


Loc Code

ST494

1

62561

1

  
D3443-9  
Pin

Manufactured No

110 Each

2.0000



2

*EP 4/15/30*  
*B68475 (20)*

Location

Loc Qty

Loc Code

ST053

2

58552

2

  
AN4C14  
BOLT

Purchased No

110 Each

20.0000



1

*EP 4/15/30*

Location

Loc Qty

Loc Code

ST358

20

114669

20

  
MS24665-229  
COTTER PIN

Purchased No

110 Each

135.0000



2

*110*  
*130*

*EP 4/16/1*

Location

Loc Qty

Loc Code

ST309

135

111041

135

  
MS24665-227  
COTTER PIN

Purchased No

110 Each

46.0000



1

*EP 4/15/30*

Location

Loc Qty

Loc Code

ST309

46

113845

46

*1*

Thursday, April 14, 2011 10:15:58 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, April 14, 2011 10:15:58 AM

Page 7

Work Order ID: 68499

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN4CH3  
SS Bolt

Purchased No

110 Each

13.0000

2

2

Location

Loc Qty

Loc Code

ST355

13

114801

13

D3465-1  
Washer

Manufactured No

110 Each

24.0000

1

1

Location

Loc Qty

Loc Code

ST054

24

46134

24

Each

22.0000

1

1

AN310-4  
NUT

Purchased No

110 Each

22.0000

1

1

Location

Loc Qty

Loc Code

ST324

22

116786

22

D3443-043  
Strut Weldment Assembly

Manufactured No

110 Each

1.0000

1

1

Location

Loc Qty

Loc Code

ST198A

1

56062

1

D3454-7  
Bushing

Manufactured No

110 Each

14.0000

2

2

Location

Loc Qty

Loc Code

ST054

14

59256

14

Thursday, April 14, 2011 10:15:58 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Thursday, April 14, 2011 10:15:58 AM

Page 8

Work Order ID: 68499



Parent Item: D412-630-032



Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN310-7

Purchased

No

110

Each

47.0000

1

1



NUT



*Handwritten signature*  
*4/21/05/30*

Location

Loc Qty

Loc Code

ST324

47

114784

47

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

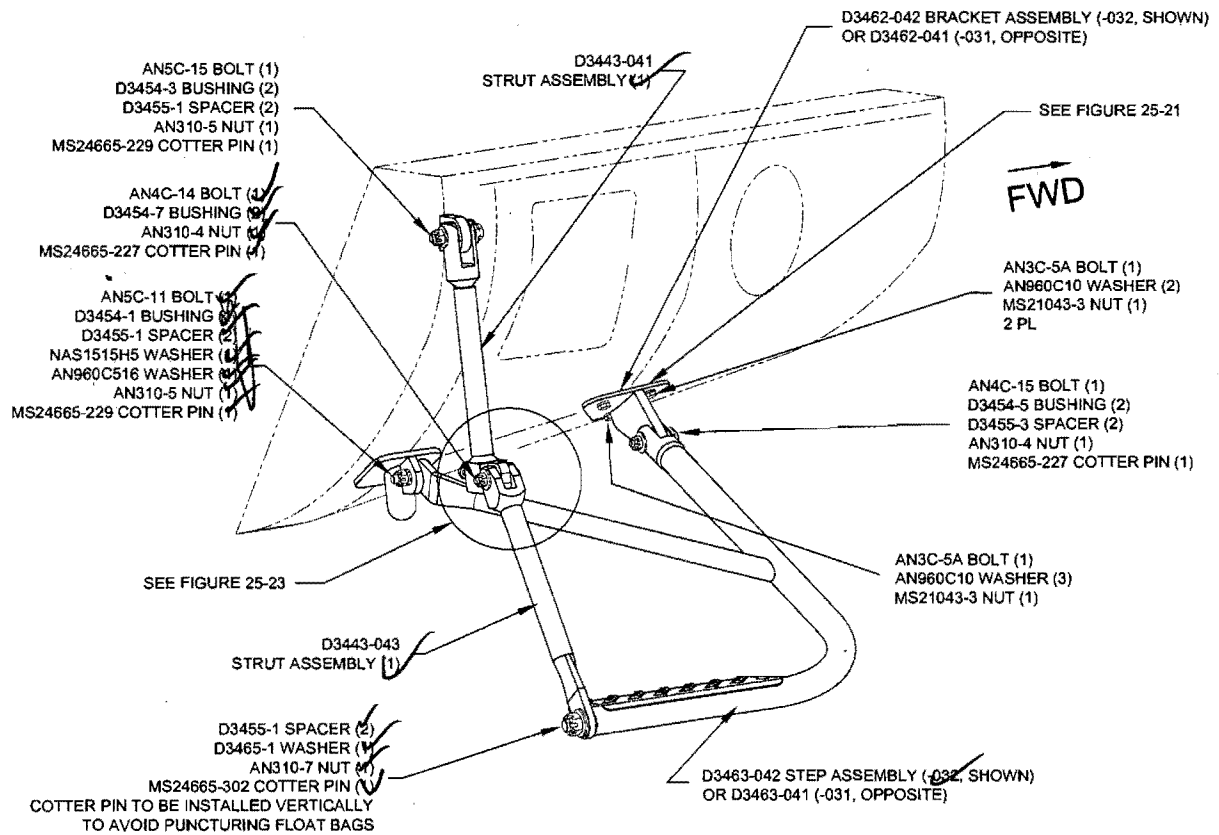


FIGURE 25-22: Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)

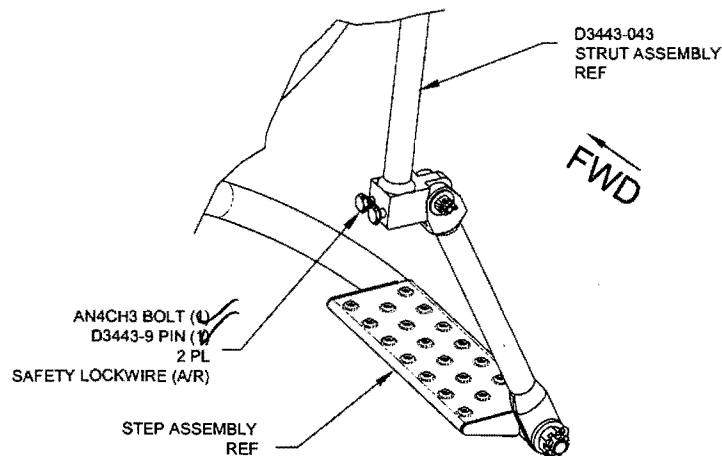


FIGURE 25-23: Detail Safety Wiring, D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)

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25-00-00

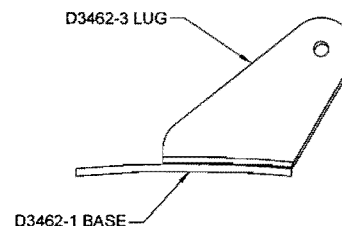
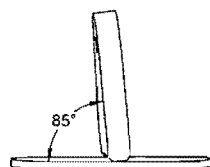
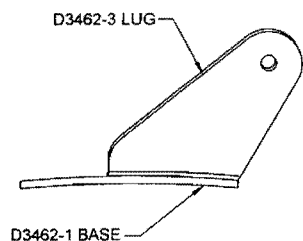
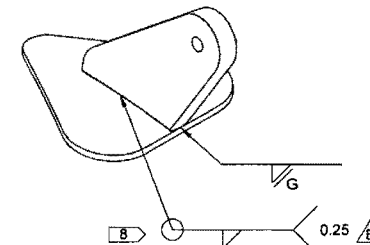
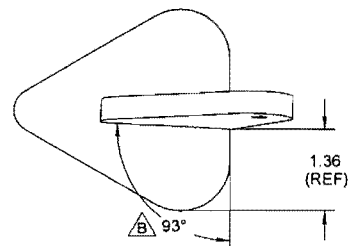
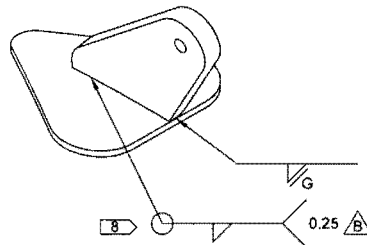
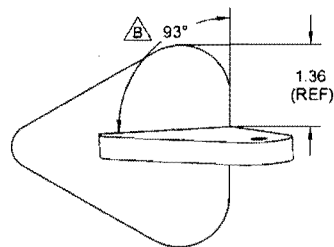




Qty -031	Qty/ -032	Part Number	Description
X		D412-630-031	PILOT/CO-PILOT STEP, LH (FOLDING)
	X	D412-630-032	PILOT/CO-PILOT STEP, RH (FOLDING)
1	<del>1</del>	<del>D3443-041</del>	STRUT ASSEMBLY
1	<del>1</del>	<del>D3443-043</del>	STRUT ASSEMBLY
2	<del>2</del>	<del>D3443-9</del>	PIN
1	1	D3454-1	BUSHING
2	2	D3454-3	BUSHING
2	2	D3454-5	BUSHING
2	<del>2</del>	<del>D3454-7</del>	BUSHING
6	<del>6</del> 4	D3455-1	SPACER -2
2	2	D3455-3	SPACER
1		D3462-041	BRACKET ASSEMBLY
	1	D3462-042	BRACKET ASSEMBLY
1		D3463-041	STEP ASSEMBLY
	<del>4</del>	<del>D3463-042</del>	STEP ASSEMBLY
1	1	<del>D3465-1</del>	WASHER
2	<del>2</del> 1	AN310-4	NUT (-1)
2	2	AN310-5	NUT
1	<del>1</del>	<del>AN310-7</del>	NUT
3	3	AN3C-5A	BOLT
1	1	AN44-C12	* EYEBOLT
1	1	<del>AN4CT4</del>	BOLT
1	1	AN4C15	BOLT
2	<del>2</del>	<del>AN4CH3</del>	BOLT
1	1	AN5C11	BOLT
1	1	AN5C15	BOLT
7	7	AN960C10	WASHER
1	1	AN960C516	WASHER
3	3	MS21043-3	NUT
2	<del>2</del> 1	MS24665-227	COTTER PIN (-1)
2	<del>2</del>	<del>MS24665-229</del>	COTTER PIN
1	<del>1</del>	<del>MS24665-302</del>	COTTER PIN
1	1	NAS1515H5	WASHER

\* USE AN44-C12 EYEBOLT WHEN D412-630-031/-032 IS INSTALLED IN CONJUNCTION WITH D412-630-023/-024/-033/-034™ HELI-ACCESS-STEP





REFERENCE ONLY

**D3462-041 BRACKET ASSEMBLY**

**D3462-042 BRACKET ASSEMBLY**

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3462-041	BRACKET ASSEMBLY
	X	D3462-042	BRACKET ASSEMBLY
1	1	D3462-1	BASE
1	1	D3462-3	LUG

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3462-041" OR "D3462-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.75 lbs (TYP)
- 8) WELDING: PER DART QSI 004

C	SHOW VIEWS OF D3462-041 & D3462-042, UPDATE DWG REASON: PRODUCTION FACILITY	DC	07.10.24
B	REVISE DIMENSIONS	RF	05.12.05
A	NEW ISSUE	RF	05.09.20
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3462</b> TITLE <b>BRACKET ASSEMBLY</b> SCALE 1:2 COPYRIGHT © 2005 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.24		

